**X12M Purpose and Scope Statement**

X12M is responsible for the development and maintenance of components of the X12 EDI Standards related to the supply chain industry's business activities, excluding transportation and finance, from sourcing to delivery. Supply Chain activities include Distribution Management, Inventory Management, Marketing Data Management, Materials Management, Procurement Management, Product Management, Production Planning Management, Sales, Data Management, Scheduling Management, Services Management, Sourcing Management, Trading Partner Management, and Warehouse Management. X12M also develops and maintains interpretations, technical reports and guidelines related to its areas of responsibility.

X12M's scope includes the following responsibilities and activities:

- Development and maintenance of X12 EDI Standards including transaction sets, segments and elements related to supply chain business activities
- Development and maintenance of interpretations, technical reports and guidelines related to the supply chain industry's business activities
- Review of externally-developed work products which are related to supply chain business activities for processing as official X12 products, including standards, guidelines or technical reports
- Providing X12 technical liaisons to other organizations involved in activities related to the supply chain industry
- Promoting the use of X12 Standards and supporting work products across the supply chain industry
## Document History

New versions of this document are effective on the date the member ballot closes, unless otherwise designated.

<table>
<thead>
<tr>
<th>Date</th>
<th>Description</th>
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<tbody>
<tr>
<td>09/14/2017</td>
<td>Renamed to ASC80.</td>
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<tr>
<td>03/23/2017</td>
<td>Purpose and Scope revisions approved via X12 member ballot and published as ASC10.</td>
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